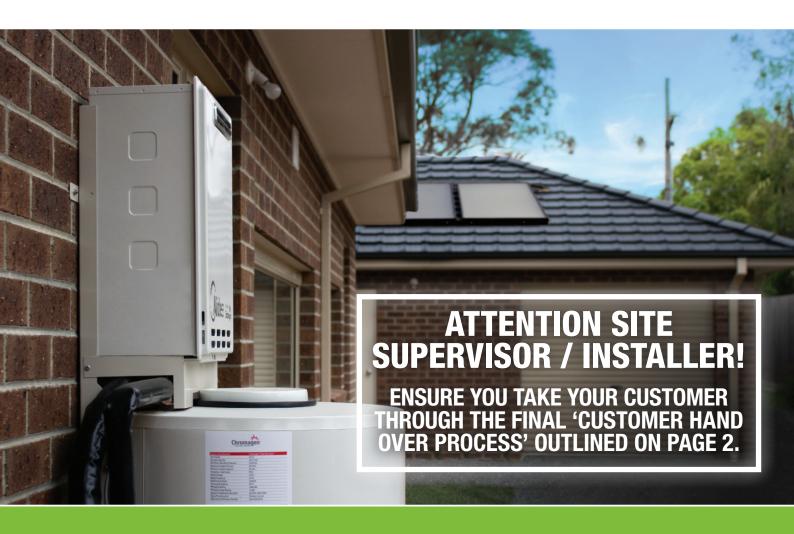


Owner's Care & Maintenance Guide



Chromagen Residential Solar Hot Water Systems

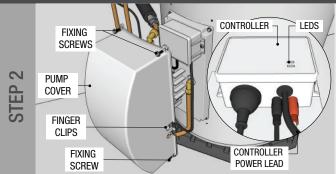
Customer Hand Over Process

Congratulations, on the installation of your new solar hot water system which is one the most efficient ways to heat water for your home. Before you start using your hot water system your builder / installer will take you through the following, ensuring your system has been fully installed and is operating correctly.



Overview explanation on how your solar hot water system operates

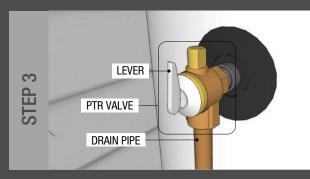
- 1. Roof-mounted collectors harness the heat energy from the sun.
- 2. Water from the tank is circulated through the collectors and is heated.
- 3. The heated water returns to the tank and is stored for later use.
- 4. At night or cold days an electric or gas booster assists in reaching the desired water temperature.



Demonstration of the solar controller & explanation of the beeping alerts and LED codes (Cover to be removed)

Flashing Red Light Plus Continuous Beeping:	Panel Sensor Lead Fault / Disconnected
Flashing Green Light Plus Two (2) Beeps:	Tank Sensor Lead Fault / Disconnected
Solid Red & Green Lights Plus Three (3) Beeps:	No Solar Circulation Detected
Solid Green Light Plus Four (4) Beeps:	Sensor Outside of Normal Range

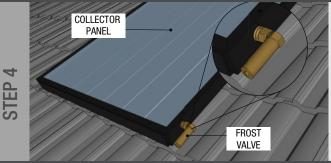
If an issue exists the controller will start beeping and LED lights will flash. If your system starts to beep please contact Chromagen



Demonstration on the operation of the PTR (Pressure & Temperature Relief) valve and associated cautions

Relieve the valve using the lever to ensure this has successful operation (Note: stand clear as water will be released and can be extremely hot) On very hot days or extended periods of low hot water use, the PTR may periodically release water to relieve pressure or high temperature water. This is normal operation and is a safety feature of your system.

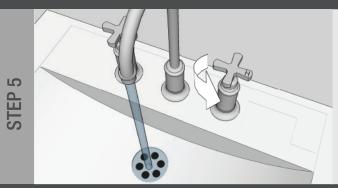
It is recommended to relieve the PTR valve once every six months



Checking for suitable frost valve installation and explanation on its protection (where applicable)

Check if your system has a frost valve fitted to one of the lower connections on your roof top panels and ensure it is facing downwards. The frost valve is designed to open at low temperatures to allow water displacement and prevent the formation of ice inside the collector.

If your system is without a frost valve or your valve is pointing upwards then your system has no mechanical frost protection.



Demonstration of hot water from numerous outlet throughout the home (Ideally shown using a mixer tap)

Finally check that hot water is getting through to your home by simply turning on a few hot water taps in multiple locations.

If you experience any issues with hot water flow from a specific tap, we suggest you open a second tap to see if this relieves the issue. If so, the hot water unit is working correctly and your tap ware may need to be revisited. In this case to ensure suitable flow of hot water the mixer tap may need to be fully opened towards hot, and once hot water flows then be regulated back to a suitable temperature.

Warranty / Service

Getting the best from your Solar Hot Water System

Registering your Warranty

Keep on top of your new system by registering your warranty and we will send you timely reminders with tips and maintenance steps.

To register your warranty simply complete the online form at www.chromagen.com.au/warranty

Arranging a Maintenance Check

As with many modern day appliances, routine maintenance checks and preventative processes can be employed to ensure the prolonged life of your product. Many of these process can be completed by the home owner and by registering your product we will give you the necessary tips to do so.

To arrange a maintenance check please contact our service department on 1300 367 565

Arranging a Service

In the event that you run into an issue with your product, our friendly service team are here to assist.

To arrange a service please contact our service department via our online portal at www.chromagen.com.au/service

Making a Warranty Claim

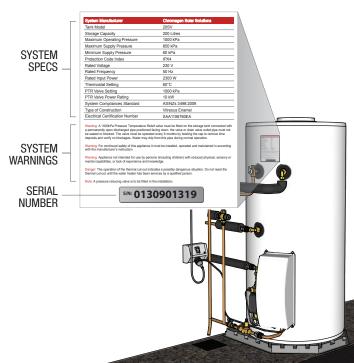
In the unfortunate circumstance you run into trouble with your product and you're product is still under warranty then we will waive the cost of the replacement part.

Please note installation costs may occur if a claim is made outside the nominated labour warranty period. Please refer to the warranty terms and conditions in this document.

Knowing your model

It is helpful for you to know the model number and / or serial number of your system in the event that you need to contact Chromagen or one of its dealers for advice.

- If you have a split system, you can find this information labelled on the water storage tank
- 2. If you have a thermosiphon system and:
 - a. Your system was installed during the construction of your home, then you simply need to provide Chromagen with your installation address.
 - Your system was installed by a dealer, then the person who installed your system will have this information



Understanding your Solar Water Heater

What type of Chromagen solar water heater do you have?

Split (pumped) system:

With this type, the water storage tank is located on the ground next to the premises and the solar collector panels are located on the roof. A small, efficient pump is used to circulate water from the tank through the collectors.

Depending on the orientation of the roof and the size of your tank, you may have one, two or more collector panels. The solar collector panels may be of a glazed flat plate type, or an evacuated tube type.

Thermosiphon system:

These traditional systems have both the water storage tank and solar collector panels mounted to the roof in a close-coupled arrangement.

They don't require a pump because circulation of the water happens naturally via the thermosiphoning of hot water up the panels and into the tank, pushing the cooler water out of the tank and back through the collector.

How Chromagen solar water heaters work



Split Systems

- The dark roof top solar collectors (flat plate or evac tubes) absorb the free heat energy from the sun
- 2. Water is pumped through the roof top collectors where it absorbs this heat
- 3. The heated water returns to an insulated tank, and is stored for later use
- 4. If the solar contribution during the day is insufficient to meet a suitable temperature, a gas or electric back-up will activate automatically so you will have reliable hot water when you need it



Thermosiphon Systems

- 1. The dark-coloured roof top solar collectors absorb the free heat energy from the sun
- 2. Water naturally circulates through the collectors where it absorbs this heat and rises to the tank for later use
- Heated water displaces cooler water in the tank forcing it back down to the collectors to be heated
- 4. If the solar contribution during the day is insufficient to meet a suitable temperature then a gas or electric back up will activate automatically, so you will have reliable hot water when you need it

How the "booster" of solar water heaters work

A "booster" is the term given to a supplementary heating source that is used as a back up to the primary heating source; solar. In times of continuous cold, overcast weather, the solar gains from the solar collectors may not be sufficient to reach the required water temperatures. In these times, your system will automatically employ either a continuous flow gas water heater, or an in-tank electric element to achieve the required water temperature.

Gas-boosting

If you have a gas-boosted system, it will utilise a 6 Star continuous flow gas water heater as the supplementary heating source. When a hot water tap is opened, the solar pre-heated water from the tank will go through the gas water heater. If the temperature is sufficient, it will not ignite, however if it is too cool, the thermostat will automatically activate the system giving the water an instantaneous boost of heat before it reaches the tap. When using gas boosting through a continuous hot water system, the gas system should be as close as possible to the most used outlets.

For the gas-boosting to function, the power to the gas water heater must be switched "ON", and the gas line "OPEN" at all times. For operating and maintenance information, please refer to the separate gas manual provided.

Electric-boosting

If you have an electric-boosted solar water heater, it will utilise an in-tank electric element as the supplementary heating source. A thermostat in the storage tank, checks the water temperature, and if the solar pre-heated water is at a sufficient temperature, the element will not activate, however if is too cool, the thermostat will automatically activate the element to heat the water until it reaches a sufficient temperature.

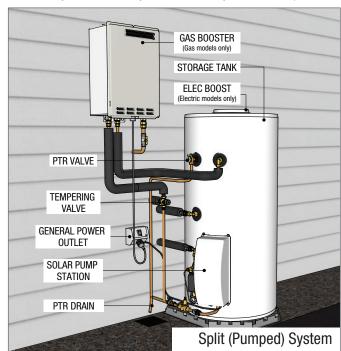
Chromagen recommends that the electric element is left "ON" or controlled by a suitable timer.

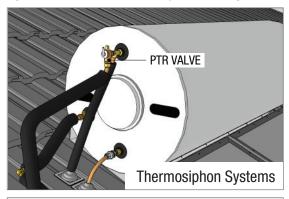
For the electric-boosting to function:

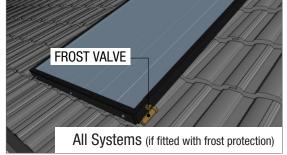
- The hot water electric isolating switch in the power box is set to the "ON" position
- The electric element isolation switch is "ON"

Important parts of your solar hot water system

To enable you to care for your hot water system, it is important that you are familiar with the main parts of the system.







In a solar water heater, the amount of solar energy input will vary from day to day, due to changes in weather conditions. Your system has been designed to allow for extremes in the weather and to minimise the overall purchased energy required to heat your water. Part of the design includes two important safety devices to manage these weather extremes:

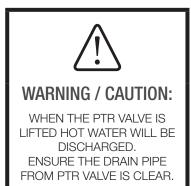
PTR (Pressure & Temperature Relief) valve:

This part is a mandatory safety device designed to prevent the tank from building up too much pressure and / or heat, which may cause damage to the tank. The outlet of this PTR valve must NEVER be obstructed, and must be able to drain freely without damage to people or property.

There may be hot periods of weather when your system may need to discharge a quantity of hot water through the PTR valve. This is a normal operation, however if this discharge is still occurring at air temperatures below 30°C please contact the Chromagen service department for advice.

Frost valve

A frost valve is also utilised on solar water heaters to protect from damage during extreme cold weather. Frost valves are designed to release a small continuous amount of water when exposed to cold air, to avoid water freezing inside the roof-top solar collectors. If the frost valve on your system continues to release water when the air temperature is over 10°C please contact the Chromagen service department for advice.



General information and operating guidelines

The general performance and energy savings that you can expect from your Chromagen solar water heater will depend upon a number of factors, such as water usage patterns, daily temperatures, available solar energy and the cost / type of purchased energy being utilised to supplement the energy requirements.

Your Chromagen solar water heater is designed to utilise a combination of solar energy and purchased energy, operating simultaneously, to maintain a minimum operating temperature of 60°C.

To ensure that you always have an adequate supply of hot water, we recommend that the auxiliary booster is left switched ON at all times. The automatic thermostat will switch the auxiliary booster on and off automatically. (Please note: As solar input varies greatly across Australia leaving the auxiliary booster on at all times may not be required).

Maintenance / Troubleshooting

Looking after your solar hot water system:

To maintain the optimal performance of your system, Chromagen recommends an annual inspection of all valves and safety equipment. Please refer to other maintenance and important information regarding your system below.

Routine maintenance

Part / Component	Maintenance	Period	Cautions
Roof top thermal collectors	Clean off dust & sediments with a hose	As necessary	Ensure safety from heights
PTR (Pressure & Temperature Relief) valve	Lift the lever for a few seconds, and place back down. This will help prevent a build up of debris or scale in the valve.	Twice per year	Ensure safety from heights The water discharged is HOT. Care must be taken to avoid scalding
Solar Controller (Under pump station cover)	Check the Solar Controller for any flashing LEDs that might indication a system fault.	Twice per year	Ensure pump station cover is securely refitted after inspection
Anode	Inspection for major degrading	Once per year	Ensure safety from heights
Frost (anti-freeze) valve	Inspection & clean	Once per year	Ensure safety from heights
Complete system	Flush & clean	Every 5 years or as required (dependant on water supply)	Ensure safety from heights

Note that unqualified people should not climb on roof tops. Occupational health and safety regulations must be adhered to.

Parts that require periodic replacement

Part / Component	Replacement period
PTR (Pressure & Temperature Relief) valve	Every 5 years
Anode	Every 5 years (Inspect & replace if major degrading evident) * Refer to note below

^{*} Recommended anode replacement interval (guide only): Total dissolved solids (ppm): 0-1000 - 5 years / 1,000 or more - 3 years.

We recommend the installation of a water filter when using water heaters in areas with high levels of total dissolved solids, to maximize the efficiency of the water heater. Please contact your local Chromagen expert for our recommended filters on 1300 367 565

Collector glass

It is recommended that your household insurance policy cover the collector glass and/or damage to the water heater, especially in cyclonic areas and in locations where hail in excess of 25mm diameter is likely to occur. Damage such as this is not covered by warranty.

Note about turning off the booster

You should avoid turning off your gas or electric-element booster for normal operation. If you turn it off during the summer months you will risk having inadequate hot water if the summer days aren't hot enough to provide the desired water temperature. There are also health reasons for leaving your booster system ON, because with the booster OFF, the water temperature in the storage tank may not be hot enough to prevent the growth of water-borne bacteria which could lead to Legionnaires disease.

Note about turning off the circulation pump on split systems

It is recommended that the solar circulation on Split Systems not be turned off at any time during normal operation. Turning off the pump will compromise the automatic in-built "frost protection" function that keeps circulating water through the system during cold weather to prevent the water freezing. If the pump is turned OFF, and damage occurs, this would not be covered by the product warranty.

What to do if water is turned OFF at your property

If water is turned OFF at your property it is very IMPORTANT that you contact Chromagen's service department to report it, and to discuss essential procedures for turning your solar hot water system back ON. This is required because the pump can be seized by the water supply being shut off unexpectedly.

Going on holidays / leaving the house unattended

If you are leaving your house unattended for two weeks or more, it is possible for (highly flammable) Hydrogen Gas to accumulate at the top of the water cylinder in the storage tank. To release this gas safely, it is recommended that a hot tap at a sink or bath be turned ON to run a couple of litres of water. If Hydrogen gas is discharged through the tap, it will make a sound like air escaping. When you do this, please ensure there are no open flames, electrical appliances operating or cigarettes being smoked nearby.

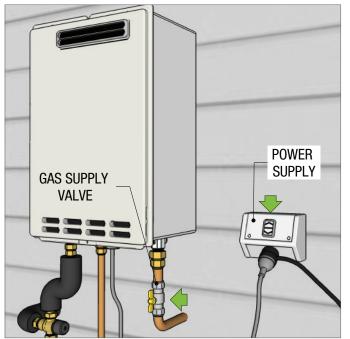
Troubleshooting Guide:

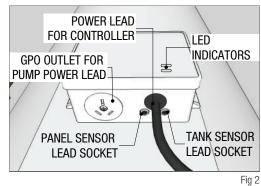
Should your Chromagen system not provide hot water, please check the following before requesting a service call:

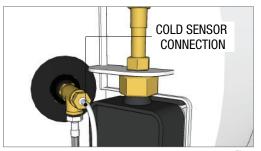
- 1. Check that shading from trees is not excessive and is not covering the collectors for all or part of the day.
- 2. Check that your hot water usage is not excessive.
- 3. Check that hot water is not leaking from within the plumbing system.
- 4. Check the booster is switched ON and/or time switch is turned ON.
- 5. Check that the booster's circuit fuse or circuit breaker is sound.
- 6. Check that the electric or gas meter speeds up when the booster switch is turned ON after being OFF.

Contact Chromagen's Service Department if all of the above have been checked and there is still no hot water.

Problem	Cause	Solution	
The water isn't hot enough	The gas or electric booster is not operating properly	For gas-boosted systems, check that the power is "ON" & the gas line is "OPEN". (Fig 1) For electric-boosted systems check that the hot water electric isolating switch at the switchboard and that the isolation switch at the tank location is set to the "ON" position.	
	Demand may be higher than the system can handle	Contact Chromagen-Service for advice.	
	The water temperature has been "tempered" by a Tempering Valve	Tempering valves are required by law. If the tempering valve is faulty, installed incorrectly or at the wrong setting, it will need servicing or replacing.	
The Temperature	Fluctuation is localised (i.e. Shower only)	Check flow restrictor of particular item (i.e. Shower head) for any blockages.	
is fluctuating	Fluctuation is throughout the whole home	Contact Chromagen-Service for advice.	
The pump is not	The set temperature has been reached in the tank	This is normal. The pump controller sometimes turns the pump OFF to prevent over-heating, if the maximum temp has already been achieved.	
running during sunny weather	Possible temp sensor problem	Check the Fault Lights on the Control Box located within Solar Pump Station. (Fig 2) A flashing Red or Green light indicates a Sensor lead fault. Check the sensor is securely fitted into the controller (Fig 2) and that the tank sensor lead is securely fitted & sealed (Fig 3). If unsure, contact Chromagen-Service for advice.	
The solar circulation pump is running at night	Your system may be automatically activating its "freeze protection" function. In this mode the system runs the pump to circulate water through the system to ensure water doesn't freeze in the pipes and roof top collectors	This is normal operation and is preventing damage, however if the pump is activating several times an hour, additional insulation may need to be used on the collector line to minimise heat loss in the pipe.	
	The non-return valve may be faulty	Contact Chromagen-Service for advice.	
The solar circulation pump is running constantly, even during cold days	There may be an air-lock in the pipes	Contact Chromagen-Service for advice.	
	Insufficient flow rate for pump		
Water is discharging from the PTR valve	The PTR valve is activating because the temperature in the collectors has reached a set limit and the valve is preventing the tank system overheating	This is normal operation. If the volumes are copious please contact Chromagen for advice.	
Water is discharging from the frost valve	If air temperature is <u>below</u> 10°C: Frost valve has been activated, releasing water to protect the system	This is normal operation and is preventing damage.	
	If the air temperature is <u>above</u> 10°C: the frost valve may be stuck open and/or faulty	Contact Chromagen-Service for advice.	







Care & Maintenance Guide

Fig 1

Product Warranties (Residential Applications)



STORAGE TANK CYLINDER (ENAMEL)

5 YEARS

3 YEARS



THERMAL COLLECTORS (INC FLAT PLATE & EVACUATED TUBES)

5 YEARS

3 YEARS



GAS BOOSTERS

10 YRS
HEAT EXCHANGER

3 YRS

3 YRS



ELECTRIC ELEMENTS / THERMOSTATS

1 YEAR PRODUCT

1 YEAR



GRUNDFOS CIRCULATION PUMPS

SOLAR CONTROLLER & ALL OTHER PARTS (SUPPLIED BY CHROMAGEN)

1 YEAR PRODUCT

1 YEAR LABOUR

Specific Exclusions

The above is subject to an area within a 30 kilometre radius of the Chromagen Distributor or Branch from where the unit was purchased. Customers outside this area will be subject to any freight costs and any travelling charges incurred by the Chromagen representative carrying out rectification work.

An 'after hours' service fee will apply to warranty calls made outside of normal business hours. For warranty purposes, typical business hours are classified as the hours from 8.00AM to 5.00PM Monday to Friday (excluding public holidays).

To the extent permitted by law Chromagen does not accept liability under this warranty:

- If any component of the water heater has been installed, repaired, repositioned or modified by a person other than an appropriately qualified person approved by Chromagen in accordance with Chromagen's installation and maintenance instructions and relevant local and statutory requirements;
- For loss or damage caused by a fault or defect from installation of water heater:
- 3. If there is damage to the collector glass by hail or other means;
- If corrosion has occurred because the anode has not been changed in accordance with the owner's manual;
- If a cold water expansion valve, check valve and strainer is not fitted in areas where mains pressure is likely to exceed 500 kPa;
- Where a thermosiphon arrestor valve is not fitted in a thermosiphon system.
- For any damage arising as a result of an accident, act of god or other circumstances beyond Chromagen's control;
- 8. If the water heater is a closed loop system and the water heater's closed circuit is not filled with heat transfer or antifreeze fluid approved by chromagen; or the inner cylinder has collapsed as a result of an incorrect filling and/or commissioning procedure; or the addition of water to the closed circuit has not been made in accordance with the water quality specifications (see "water quality" in the installation instruction);
- For component/system failure due to poor water quality and/or high mineral content (eg CaCo3 etc);
- For frost damage to Chromagen open loop solar water heaters when installed in a frost prone area without approved frost protection valve(s);

or due to temperatures below -5°C; or where a failure of the pump, control system or power supply results in the in-built frost protection system being unable to operate when required;

Product warranties valid from this documents production date. Images shown are representative only.

- 11. For components not supplied by Chromagen that are used in the installation of Chromagen solar water heaters eg. Tempering valves, cold water valve assemblies, etc.
- 12. For extended or implied warranties not formally provided by Chromagen;
- For external labour or equipment costs (eg. Cranes and lifting devices) required for repairs;
- 14. For costs incurred for rectifying faults (or perceived faults) not directly attributed to the Chromagen solar water heater;
- 15. For travel costs of service agents that exceed 30 kilometres;
- For all consequential loss or damage arising from defects that can lawfully be excluded;
- 17. For any other issues not directly attributable to defects in components supplied by Chromagen including:
 - a. damage caused by incorrect commissioning;
 - b. leakage from valves not supplied by Chromagen;
 - leakage from the pressure temperature relief valve where the water pressure or temperature exceeds the limits specified in Chromagen's installation and maintenance instructions;
 - d. water hammer;
 - e. external rust on the storage tank;
 - f. insufficient hot water because:
 - the consumer refuses to use the auxiliary booster;
 - of an incorrectly set or faulty tempering or mixing valve;
 - of faulty or incomplete installation;
 - the water heater is too small for its required purpose;
 - of insufficient water flow as a result of "water saving" tap-ware or appliances (for gas water heaters only);
 - of undersized gas lines (for gas water heaters only);
 - of blown fuses, "tripped" electrical switches or inadequate household electrical wiring;
 - of incorrect selection of gas type (gas water heaters only); or
 - insufficient water flow caused by debris accumulating in water strainer (gas water heaters only)

